

RECOMMENDED CUTTING SPEEDS

BURR DIAMETER	R.P.M.
1/16	55000-85000
3/32	50000-60000
1/8	35000-65000
3/16	30000-55000
1/4	25000-50000
5/16	18000-38000

BURR DIAMETER	R.P.M.
3/8	17000-38000
7/16	13000-37000
1/2	14000-36000
5/8	11000-23000
3/4	8000-19000
1	7000-18000

NOTE: Information in this chart is for reference only. We will not be held liable for any consequential damages or economic loss due to the use of information contained within this chart.

Increase speeds for softer non-ferrous materials.
Decrease speeds for harder ferrous materials.